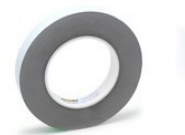


Moulding Tape HS 19 mm

Art.: 05.2322.0070

Roll 10 m

Moulding Tape HS is a double-sided adhesive tape made from very firm rubber. The special layer of glue on the tape is pressure sensitive. The advantage with this is that the part to be glued can be repositioned easily time and again, without sticking too securely. When positioned in the right place the final adhesion can be obtained by pressing firmly.



Base:	Acrylic foam with acrylic glue
Density:	820 kg/m ³
Dimensions:	19 mm x 0,8 mm x 10 m
Hardness:	68 (Shore A)
Tensile strength:	0,9 N/mm ²
Elongation at break (%):	> 500%
Shear strength:	0,7 N/mm ²
Peel strength:	21 N/cm (180°)
Temperature resistance:	-35°C to +90°C
Peak temperature resistance:	+150°C (max. 4 hours)
UV resistance:	Excellent
Water resistance:	Very good, absorbs almost no moisture.
Solvent resistance:	Reasonable. Also resistant to light chemicals and diesel oil.
Application conditions:	+15°C to +30°C
Type of surface:	On almost every smooth surface
Surface preparation:	The surface must be clean, dry and free of grease. Clean surfaces with Innotec Multisol or Innotec Seal and Bond Remover .
Application method:	Apply straight from the roll and press firmly. Remove protective film and join both parts carefully. Parts can be repositioned within 5 minutes. When the parts are correctly aligned press firmly (for example with the InnoQuip Blade for Striping) to activate the pressure sensitive glue layer. Maximum adhesion after 24 hours.
Correction time:	Maximum 5 minutes
Cleaning of hands:	With Innotec Safe Hand Clean Plus and water
Shelf life:	12 months in original, unopened packaging
Storage conditions:	Store cool and dry, at a temperature between +5°C and 20°C





Type of batchcode:	F
EAN Code:	5400563026649

This technical info sheet replaces all previous versions.

All information is supplied without obligation and based on our knowledge and experience with the product under normal conditions. In practice, the information supplied can in no way replace the tests that need to be performed before first use of the product. Only prior testing of the product can prove whether the product is indeed suitable for the intended application (or not). Thus, we cannot accept any responsibility in case our products are not used in compliance with the advices given.

If the product should not meet the quality requirements, we will only reimburse up to a maximum of the purchase price of the product. We accept no responsibility whatsoever and shall under no circumstances be liable for damage or consequential loss arising from the use of the product.

For information concerning safe use and storage, please refer to the safety data sheet of the product concerned.

